
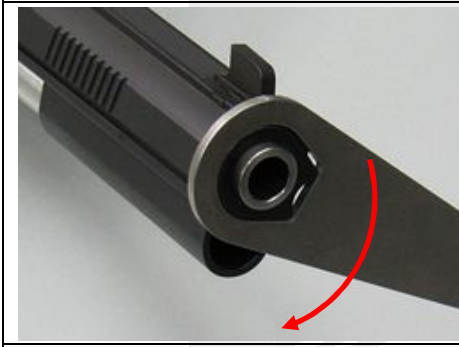

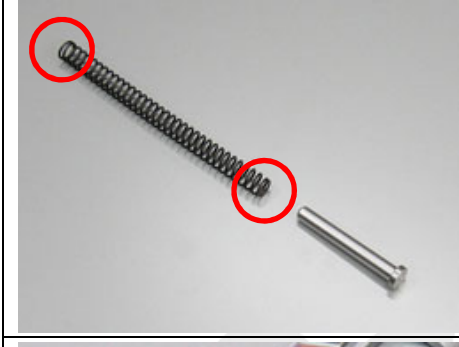




## Disassembly of the CZ 75 Sport II / SP 01 Shadow Viper

	<p>1.</p> <p>Please make sure that the magazine is removed and there is no cartridge in the barrel</p> <ul style="list-style-type: none"><li>• Pull back the slide until the first notch on the slide matches the little marking on the frame</li><li>• In this position, the slidestop can be removed</li></ul>
	<p>2.</p> <ul style="list-style-type: none"><li>• Pull the slide towards the front to remove it from the frame</li></ul>
	<p>3.</p> <ul style="list-style-type: none"><li>• Now the recoil spring can be taken out</li><li>• Push the recoil spring plug to the back (it <u>won't be possible to remove it</u>)</li><li>• Now the rotation of the bushing is possible</li></ul>
	<p>4.</p> <ul style="list-style-type: none"><li>• By using the delivered "key" the bushing can be turned counterclockwise</li></ul>
	<p>5.</p> <ul style="list-style-type: none"><li>• With the other side of the delivered "key" the bushing can now be levered out and be removed.</li></ul>
	<p>6.</p> <ul style="list-style-type: none"><li>• Push the recoil spring plug to the front of the slide and remove it</li><li>• Now the barrel can be taken out</li></ul>

## Assembly of the CZ 75 Sport II / SP 01 Shadow Viper

 A close-up photograph of a black handgun barrel. A black recoil spring plug is being pushed into the front of the barrel. A red arrow points from the plug towards the barrel's opening.	<p>1.</p> <ul style="list-style-type: none"><li>• Insert the barrel and push in the recoil spring plug</li><li>• Please take care that the recoil spring plug is pushed in far enough. Otherwise a turning of the bushing will not be possible</li></ul>
 A close-up photograph of the rear of the handgun slide. A silver bushing is visible. A red curved arrow indicates a clockwise rotation of the bushing.	<p>2.</p> <ul style="list-style-type: none"><li>• Insert the bushing and turn it clockwise by using the delivered "key"</li><li>• To ease the insertion and turning of the bushing a little drop of oil can be used.</li></ul>
 A photograph showing the handgun slide and a long, thin, two-piece guide rod. A red arrow points from the guide rod towards the front of the slide.	<p>3.</p> <ul style="list-style-type: none"><li>• Now push the recoil spring plug to the front and insert the barrel</li><li>• If you want to use our long 2-piece guide rod the instruction manual can be found on the next page</li></ul>
 A photograph of a long, coiled recoil spring. Two different ends of the spring are circled in red. One end is shorter and thicker, while the other is longer and thinner.	<p>4.</p> <p><b>Attention</b></p> <ul style="list-style-type: none"><li>• If the recoil spring was disassembled please take care, that it has two different endings. The guide rod has to be inserted in the tighter one!</li></ul> <p><b>"Shock tec" or similar constructions can lead to damages of the whole slide</b></p>
 A close-up photograph of the rear of the handgun slide. A red circle highlights the area where the recoil spring plug is being positioned under the silver bushing.	<p>5.</p> <ul style="list-style-type: none"><li>• Take care that the <u>narrower end of the recoil spring plug is completely under the round part of the bushing</u></li><li>• To achieve this it might be necessary to move the bushing a little bit</li></ul>
 A photograph of the handgun frame with the slide being inserted. A red circle highlights the front of the slide as it meets the frame.	<p>6.</p> <ul style="list-style-type: none"><li>• Now the slide can be put on the frame again</li><li>• Pull back the slide until the first notch on the slide matches the little marking on the frame</li><li>• In this position the slidestop can be inserted</li></ul>

## Assembly of the long 2-piece guide rod (accessory)

- Insert new recoil spring plug (as shown on previous page)
- Insert Bushing
- Stick the guide rod (part 2) in the tighter end of the recoil spring
- Now insert the recoil spring with the guide rod (part 2) in the slide just like in point 3 on the previous page. Please take care, that the guide rod (part 2) has a flat spot which has to fit closely to the slide.
- Now insert the guide rod (part 1) from the front through the recoil spring plug and set it in the guide rod (part 2).
- Please take care, that the two drilled holes of the guide rods match to each other
- The pin can now be inserted

Please make sure that during future disassemblies of the gun the pin remains in it positions



WAFFEN

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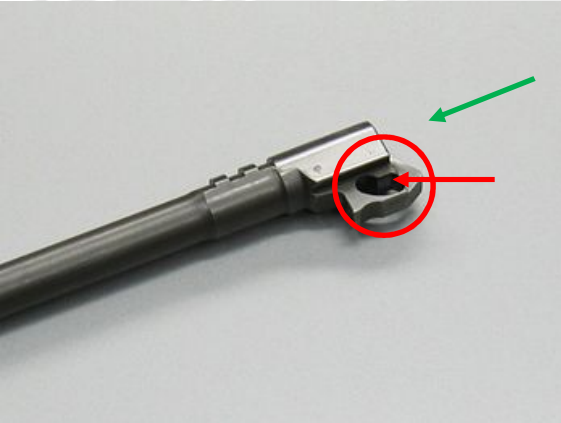



Inh.: Kurt Tschofen

## Maintenance of the CZ 75 Sport II / SP01 Shadow Viper

Please be aware that regular oiling and cleaning of the gun does have a huge influence on the function, precision und durability

We recommend a "little cleaning" (barrel, barrel ramp und action face) after every use and a "big cleaning" (as shown on this page) after 300 – 500 shots

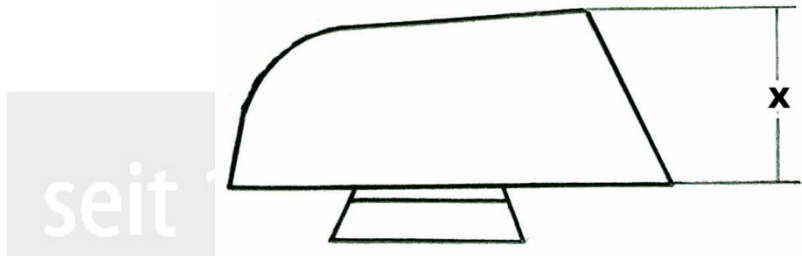
Important areas for oiling  
Important areas for cleaning

	
<p>1. Locking &amp; extractor</p>	<p>2. Slide guide (inside) &amp; Ejector</p>
	
<p>3. Lockingcurve (area) &amp; barrel</p>	<p>4. Bushing and notch inside the slide (to ease the mounting)</p>
	
<p>5. Slide guide (outside) &amp; barrel (outside)</p>	<p>6. Ejector / Hammer</p>

## General information

### Front sights

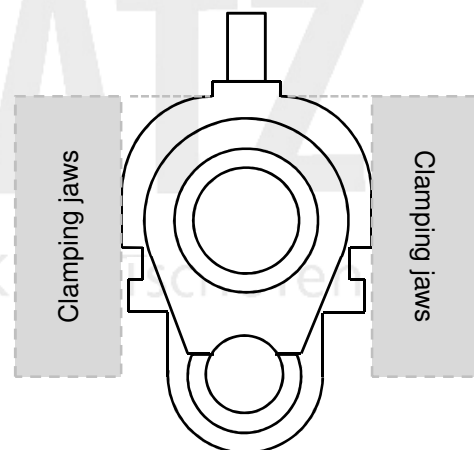
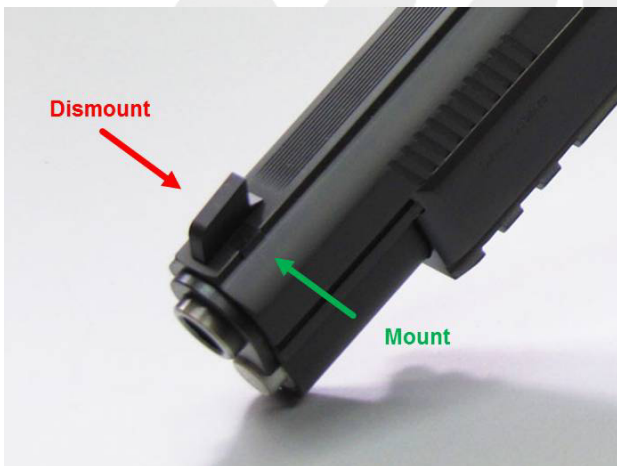
Front sights CZ 75 Sport II & CZ 97 Sport



Size	X = Height in mm
3	5,4
4	5,6
5	5,8
6	6,0 (Standard for CZ 75 Sport II & CZ 75 SP01 Shadow Viper)
7	6,2
8	6,4 (Standard for CZ 97 Sport)
9	6,7

By changing the height of the front sight for 0.1 mm, the point of impact on the shooting pattern will change for about 1.5 cm on a shooting-distance of 25 m

Please be aware that the front sight should be **dismounted from the right to the left side** and **mounted from the left side to the right side** (in shooting direction).



## Disassembly / Assembly of the CZ 75 Sport III

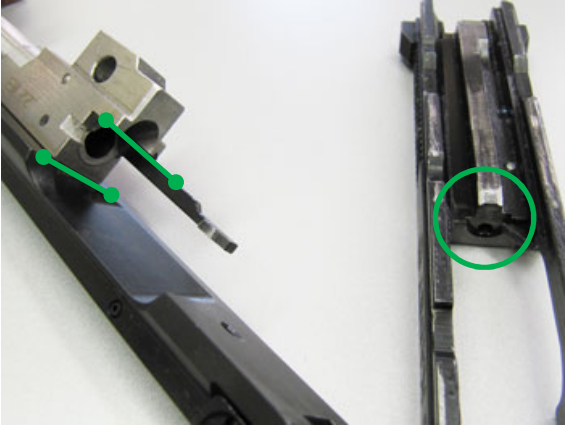

	<p>1.</p> <p><b>Please make sure that the magazine is removed and there is no cartridge in the barrel</b></p> <ul style="list-style-type: none"><li>• Pull back the slide until the first notch on the slide matches the little marking on the frame</li><li>• In this position, the slidestop can be removed</li></ul>
	<p>2.</p> <ul style="list-style-type: none"><li>• Pull both parts of the slide towards the front to remove it from the frame</li></ul>
	<p>3.</p> <ul style="list-style-type: none"><li>• Now the recoil spring can be taken out</li><li>• Pull the second part of the slide to the back / down</li></ul>

## Maintenance of the CZ 75 Sport III

**Please be aware that regular oiling and cleaning of the gun does have a huge influence on the function, precision und durability**

For small-bore guns we recommend a cleaning as described after every use.

Important areas for oiling  
Important areas for cleaning

	
<p>Marked areas and edges of the barrel as well as the feeding &amp; action face</p>	<p>Slide guide</p>